Qty:

4 Um:

Each

: REPLACEMENT DOOR TRACK KIT

: D412698033

: 30/07/2008

: N/A

: E

IIN D412-698 REV E

Monday, 07/07/2008 11:49:33 AM

Julie Lecoca

## **Process Sheet**

**Drawing Name** 

**Part Number** 

Material

**Due Date** 

**Drawing Number** 

Project Number

**Drawing Revision** 

Customer

: CU-DAR001 Dart Helicopters Services

**Job Number** 

: 40329

**Estimate Number** 

: 13450

P.O. Number

This Issue

Prsht Rev.

First Issue

Comment

: 07/07/2008

: NC

: 07/07/2008

Type

: SMALL /MED FAB

**Previous Run** 

Written By

Checked & Approved By

S.O. No. :

: Est Rev:A New Issue 08.07.03 EC verified by:LL

**Additional Product** 

Job Number:



Seq. #:

Machine Or Operation:

Description:

1.0 DC DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Photocopy bluefile & type labels per PPP D412-698-033

**CHG001** 

2.0

PACKAGING 1

PACKAGING RESOURCE #1

08.7.08



Comment: PACKAGING RESOURCE #1

Pick Packing Kit

3.0

D32023

Cover



Comment: Qty.:

1.0000 Each(s)/Unit

Total:

4.0000 Each(s)

Cover

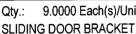
batch:

D36751

SLIDING DOOR BRACKET

Comment: Qty.: 9.0000 Each(s)/Unit Total:

36.0000 Each(s)



batch:

QC4

Comment: INSPECT 100% KITS FOR COMPLETENESS

## **Dart Aerospace Ltd**

Ву	Date 0	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No:	PAR #:	Fault Category:	NCR: Yes No	DQA:	Date:
			QA: N/C C	losed:	Date:

NCR:		WORK ORDER NON-CONFORMANCE (NCR)								
		Description of NC		Corrective Action Section B				<b>A</b> 1		
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Verification Section C	Approval Chief Eng	Approval QC Inspector		
:							`			
							i			
							** **			
	-,									

NOTE: Date & initial all entries

Monday, 07/07/2008 11:49:33 AM Date: User: Julie Lecocq **Process Sheet** Drawing Name: REPLACEMENT DOOR TRACK KIT Customer: CU-DAR001 Dart Helicopters Services Part Number: D412698033 Job Number: 40329 Job Number: **Description:** Seq. #: **Machine Or Operation:** PACKAGING RESOURCE #1 6.0 PACKAGING 1 Comment: PACKAGING RESOURCE #1 Identify and pack for shipping as per PPP D412-698-033 8 -8/10/10 KY Location:\_ PPP Rev: FINAL INSPECTION/W/O RELEASE QC21 7.0 Comment: FINAL INSPECTION/W/O RELEASE Job Completion



## **Dart Aerospace Ltd**

W/O:		;	WO	RK ORDER CHAN	GES		-			
DATE	STEP	PROCEDURE CHANGE					Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
Part No	:	PAR #:	Fault Categ	ory:	NCI	R: Yes	No <b>DQ</b>	A:	Date:	
						QA: N	/C Close	d:	_ Date: _	·
NCR:			WORK ORDE	R NON-CONFORM	IANCE	(NCR	(1)			
DATE	STEP	Description of NC			ction B	Verification			Approval	Approval
DATE	OIL:	Section A	Initial Chief Eng	Action Description Chief Eng		Sign & Date	Secti	on C	Chief Eng	QC Inspector
							1			
	-									

NOTE: Date & initial all entries

Page 25 of 25

## 8.0 PARTS LIST - CABIN DOOR MODIFICATION KITS

(FOR AIRCRAFT EQUIPPED WITH P/N 412-030-300-XXX COMPOSITE DOORS)

Qty -019	Qty -021	Qty -031	Qty -032	Qty -033	Qty -035	Part Number	Description
Х						D412-698-019	BEARING OVERHAUL KIT
	Χ					D412-698-021	REPLACEMENT SHIM KIT
		X				D412-698-031	CABIN DOOR ROLLER KIT, LH
			Х			D412-698-032	CABIN DOOR ROLLER KIT, RH
				X		D412-698-033	REPLACEMENT DOOR TRACK KIT
					X	D412-698-035	DOOR HANDLE KIT
7						D3121-21	BOLT
5						D3121-241	BEARING ASSEMBLY
1						D3137-3	GUIDE
					· <del>-</del>	D3137-5	WASHER
2					-	D3183-045	BEARING ASSEMBLY
					-	D3103-043	BEARING ASSEMBET
	3					D3238-1	SHIM
	1					D3238-3	SHIM
	2					D3238-5	SHIM
	6					D3238-11	SHIM
	2	,				D3238-13	SHIM
	4					D3238-15	SHIM
		1				D3121-143	BRACKET ASSEMBLY
		<u>'</u>	1			D3121-144	BRACKET ASSEMBLY
		1	1			D3137-043	BRACKET ASSEMBLY
		1	•		*	D3183-043	BRACKET ASSEMBLY
		1	1			D3183-044	BRACKET ASSEMBLY
-		1	1	1		D3202-3	COVER
		3	3	<u> </u>		D3674-041	BRACKET ASSEMBLY
		9	. 9	9		D3675-1	BRACKET
					2	D3779-041	HANDLE ASSEMBLY
			i		2	D3779-3	PLATE
					2	D3779-043	HANDLE ASSEMBLY
					12	AN525-832R8	SCREW
	_			_			WASHER
					12	AN960JD10L	
					12	MS21042L3	NUT
1.					12	MS24694-S58 MS24694-S101	SCREW SCREW

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Revision: **E** 

Date: 08.05.01

W/O:		WORK ORDER CHANGES									
DATE	STEP	PROCEDURE CHANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector				

QA: N/C Closed: \_\_\_\_ Date: \_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)										
DATE STEP	Description of NC		Corrective Action Section B	Verification	Approval	Annroyal						
	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Approval Chief Eng	Approval QC Inspector					
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NOTE: Date & initial all entries